



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5420-1
Job Sheet 187241



Part No: D5420-1

Job Qty: 12 ea

Part Name: Doubler Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/13/18	0.00	1.36	Waterjet - Flow		SC 18/12/10
110	QC	12 pcs		12/13/18	0.00	0.00	QC2 Waterjet-4		SC 18/12/10
120	QC	12 pcs		12/13/18	0.00	0.00	QC8-6		38
130	HandFinish	12 pcs		12/13/18	0.00	0.60	HandFinish1		D.R 18/12/12
140	QC	12 pcs		12/13/18	0.00	0.00	QC7-5		AS 18-12-20
150	SprayPaint	12 pcs		12/13/18	0.00	0.51	Spray Paint		AS 18-12-20
160	QC	12 pcs		12/13/18	0.00	0.00	QC14		DAS 18-12-20
170	Packaging	12 pcs		12/13/18	0.00	0.00	Packaging3-2		DEL 1 2018 63
180	QC21-SA	12 Ea		12/13/18	0.00	0.00	QC21		9-89 DAS 21 9-89 JAN 08 2018

Price 5135773

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.4400 sf (.12 ea)	100-Waterjet - Flow - 1	5076996

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.063	1	174	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No: _____	DISPOSITION Rework ☐ Skid-tube ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>		Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐			Quality ☐					
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		Quality ☐																		
Date: _____	Sequence #: _____	Qty Affected: _____	MRB (QSI042)																	
Description Work Order Deviation		Disposition	Completed By																	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 12/10/18 Container No: S136133 Part: D5420-1 Job No: 187241 Serial No/Batch: S136133 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's		Lead hand / Supervisor																		
		QC / QA Coordinator																		
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